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**LUMINESCENCE QUENCHING BY IRON IN BARIUM  
ALUMINOBORATE GLASSES**

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## LUMINESCENCE QUENCHING BY IRON IN BARIUM ALUMINOBORATE GLASSES

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### ABSTRACT

The quenching of luminescence which occurs in barium aluminoborate glass containing iron impurity was investigated using EPR and TL measurements. The EPR spectra showed  $Fe^{3+}$  at substitutional site of boron atoms in double tetrahedral  $B_2O_7$  units. The activation energy of electron untrapping from the BEC was determined from TL measurements using initial rise to be about 0.21 eV. The TL measurements also exhibited an exponential decrease of the TL intensity in function of Fe concentration. The exponential correlation between the TL intensity and the Fe concentration was explained with the support of recent theories about non-radiative electron-hole recombination mechanism.

## I. INTRODUCTION

Irradiated barium aluminoborate glass show red phosphorescence at temperatures above 400°C<sup>1</sup>. At room temperature EPR measurements show that BEC (boron electron centers) are absent, remaining only BOHC (boron oxygen hole centers). This observation was used to propose a model of hole-ion recombination luminescence, and show that BOHC has low mobility at room and at lower temperatures. The ion could be Fe<sup>2+</sup>, which is found in small amounts in these glasses<sup>2</sup>.

Phosphorescence at temperatures below the ambient was also observed in barium aluminoborate glass<sup>3,4</sup>. In this case the phosphorescence was attributed to the electron-hole recombination. Electrons released from BEC recombine with holes at BOHC, with the excess of energy giving rise low temperature phosphorescence.

The killing effect of luminescence due to impurities in crystals was subject of extensive studies. The first developed model was the competitive capture of free electrons at two different centers emitting at different wavelengths<sup>5,6</sup> with a linear correlation between intensity of excitation and luminescence. However, experimentally this correlation is not always linear<sup>7-10</sup>, which was explained with a model of excitation and recombination<sup>11</sup> with different cross section of capture of carriers<sup>12</sup>. From 1964, the luminescence studies found a new focus, because the non-radiative recombination was suggested as the origin of the enlargement of the zone depletion at the p-n junction in operating electronic devices during its degradation<sup>13</sup>. The energy of captured electrons are released as high localized phonons giving rise to a phonon quick which increases the local temperature and causing the damage of p-n junction. The phonon-quick is followed by a coherent capture of a hole which by interaction with the electrons forms are very instable exciton<sup>14</sup>.

In chalcogenid glasses it was observed a killing effect due to Fe<sup>2+</sup><sup>15</sup>. The non-radiative process was assumed, with the electron-hole recombination forming first an exciton which couples highly with the lattice phonons, decaying in such a way which is consistent with the phonon-quick.

The subject of the present report is the study of the killing effect of Fe<sup>3+</sup> in barium aluminoborate glass, complementing the study of similar effect of Fe<sup>2+</sup> in chalcogenide glass, and so obtain a complete view of the killing effect of Fe in amorphous materials.

## II. EXPERIMENTAL PROCEDURES

The barium aluminoborate glasses were obtained by melting a mixture of Ba(OH)<sub>2</sub>, H<sub>3</sub>BO<sub>3</sub> and Al<sub>2</sub>O<sub>3</sub> in platinum crucibles at 1300°C for 2h. The samples were annealed at 500°C for 24h. For this work we chose samples of 30BaO·50B<sub>2</sub>O<sub>3</sub>·20Al<sub>2</sub>O<sub>3</sub> (at %). Different concentrations of Fe were obtained by addition of Fe<sub>2</sub>O<sub>3</sub> and Fe<sub>2</sub>SO<sub>4</sub>. The sample E<sub>4</sub> was furnished by A. Bishay; made in American University, Cairo, Egypt; in alumina crucibles at 1340°C for 2½h; with 30BaO·60B<sub>2</sub>O<sub>3</sub>·10Al<sub>2</sub>O<sub>3</sub> (at %). The sample A<sub>2T</sub> was obtained by annealing the sample A<sub>2</sub> in a reducing acetylen flame for 4h. The sample A<sub>2T</sub>' was obtained by exposure the sample A<sub>2T</sub>, after a TL measurement, to 400-ω mercury lamp (unfiltered) for 1h at liquid nitrogen temperature. Samples for EPR (2 by 2 by 6mm) and TL (5 by 10 by 1.5mm) were cut.

The EPR measurements were done using a X-band Bruker spectrometer at room temperature.

The TL measurements were done using an apparatus assembled in our laboratory. The temperature was controlled with a home made cryostat in which a cold finger at IMPA (10<sup>-5</sup> torr) was heated through an electrical resistor. The temperature was measured with

a Chrommel-Alumel thermocouple. The TL light was observed through a glass window, and detected with a Hamamatsu R910 photomultiplier and amplified with a home made electrometer (OP Intersil ICH 8500/ACTV). The samples were X irradiated at 77K ( $M_0$ ; 40 kV; 20 mA) through an aluminium thin sheet window.

The optical absorption measurements were done using a Carl-Zeiss DMR 21 spectrophotometer.

### III. EPR RESULTS

A typical EPR spectrum of  $30\text{BaO}\cdot 60\text{B}_2\text{O}_3\cdot 10\text{Al}_2\text{O}_3$  glass ( $B_2$ ) is shown in figure 1. The characteristic EPR lines<sup>16,17</sup> of  $\text{Fe}^{3+}$  in the glass network, are easily

Insert Figure 1

identified. The resonance at  $g = 4.3$  is associated to the rhombic distortions of the crystal field at a tetrahedral or octahedral site<sup>18</sup> with  $E/D \sim 1/3$ . The Kramers shift arises a strong line at  $g = 4.3$  independent of the axial direction and several lines depending on the axial direction. In glass the sum over all directions cancel all the axial dependent lines resulting in a single line at  $g = 4.3$ . The  $D$  values are estimated using the Aasa<sup>19</sup> diagram, given values around 1.5 and  $3\text{ cm}^{-1}$ . The small resonance at  $g = 2$  is associated to  $\text{Fe}^{3+}$  at substitutional octahedral site<sup>20</sup>. The small resonance at  $g = 10$  is associated to interstitial  $\text{Fe}^{3+}$  ions<sup>16</sup>.

Concentrations of  $\text{Fe}^{3+}$  with  $g = 4.3$  were determined from EPR spectra calculating the area under the absorption curve, normalized by mass and the measuring amplification. For standard it was used samples  $B_1$  and  $B_2$ , the biggest Fe doped

samples. The relation between the areas of  $g = 4.3$  lines of samples  $B_1$  and  $B_2$  gives 1.6 as expected from the doping concentrations of Fe. The error in the integration of the EPR signal as well as the loss of Fe EPR signal due to the conversion of 5% of doped sample in  $\text{Fe}^{2+}$  was estimated to be about 7%. Then error of about 7% was assumed to all determinations of  $\text{Fe}^{3+}$  concentrations.

The concentrations of  $\text{Fe}^{3+}$  as compared to doping are given in table 1. In low

Insert Table 1

doped samples, bigger concentrations of  $\text{Fe}^{3+}$  were found, due to Fe impurities in the materials used in the preparation of glasses.

Small concentrations of  $\text{Fe}^{2+}$  in the present glasses was shown by optical absorption spectroscopy. Only samples  $A_1$ ,  $B_1$  and  $B_2$ , the biggest doped samples showed a large and asymmetric absorption around  $9500\text{ cm}^{-1}$  (figure 2). This is an indication

Insert Figure 2

that  $\text{Fe}^{2+}$  are subject to a distribution of magnitudes of axial fields.

Samples  $D_2$  and  $G_2$  were doped with the same at % concentration of Fe. However, the measured concentration of  $\text{Fe}^{3+}$  is smallest in  $G_2$  sample. Thus, the  $\text{Fe}_2\text{SO}_4$  doped  $G_2$  glass has bigger  $\text{Fe}^{2+}$  concentration than  $D_2$  sample. This is because  $\text{Fe}_2\text{SO}_4$  doped the glass with  $\text{Fe}^{2+}$  ions, and the time at which the glass was maintained at  $1300^\circ\text{C}$  (2h) was not enough to reach ferric-ferrous equilibrium (at 5%  $\text{Fe}^{2+}$ ). The equilibrium ferric-ferrous is expected to reach at longer times, as in silicate glasses it was found to be 20h at  $1400^\circ\text{C}$ <sup>21</sup>.

#### IV. TL RESULTS

TL emission at temperatures between 77K and room temperature were observed in samples  $A_2$ ,  $A_3$ ,  $D_2$ ,  $D_3$ ,  $E_0$ ,  $E_4$ ,  $F_2$  and  $G_2$ . Samples  $A_1$ ,  $B_1$  and  $B_2$  does not show measurable TL emission. An example of TL curve is shown in figure 3.

Insert Figure 3

Activation energy of the TL process were determined for the samples  $E_0$  and  $E_4$  using the method of initial rise<sup>22</sup>. The correlation between the  $\ln$  of the TL intensity and  $1/T$  used in the initial rise is shown in figure 4. The activation energy was

Insert Figure 4

determined accordingly with the approximation:

$$\ln I = -\Delta E/kT + \ln(sn^b)$$

where it was assumed a  $b$ -th. order kinetic process,  $s$  is the frequency factor and  $n$  is the population of carriers. The values of  $\Delta E$  are  $(0.21 \pm 0.05)eV$  for  $E_0$  and  $(0.22 \pm 0.05)eV$  for  $E_4$ .

The chemical composition of the sample  $E_0$  and  $E_4$  are different. However, the activation energy obtained for these samples are almost the same. Then we conclude that the activation energy is not changed by changing the chemical composition of the samples by about 10 at %.

The TL curves area are shown in table 2. The TL area decreases as

Insert Table 2

$Fe^{3+}$  concentration increases, as shown in figure 5. The correlation show that the TL area

Insert Figure 5

has roughly an inverse exponential dependence on the  $Fe^{3+}$  concentration.

The TL intensity of  $E_4$  is about 1/3 of the sample  $E_0$  with similar concentration of  $Fe^{3+}$ . As  $E_4$  was prepared from available materials without doping at 1340°C for 2½h, the concentration of  $Fe^{2+}$  is probably the same of  $E_0$ . Then, the difference between the intensities of  $E_0$  and  $E_4$  must be assigned to the differences in the glass composition, which changed from  $30BaO \cdot 60B_2O_3 \cdot 10Al_2O_3$  to  $30BaO \cdot 50B_2O_3 \cdot 20Al_2O_3$  (at %).

The samples  $D_2$  and  $G_2$  were prepared with the same at % concentration of Fe, but the former were doped with  $Fe^{3+}$  ions ( $Fe_2O_3$ ) and the latter with  $Fe^{2+}$  ions ( $Fe_2SO_4$ ). Thus concentration of  $Fe^{3+}$  in  $D_2$  could be bigger than in  $G_2$ . The TL area of  $D_2$  is different from TL area of  $G_2$  within the limit of the experimental error. This is explained if we assume that  $Fe^{2+}$  also kill the TL emission.

The concentration of  $Fe^{3+}$  in  $D_2$  is  $6.1 \times 10^{18}$  atoms/cm<sup>3</sup>. Assuming that 5 at % of Fe is in  $Fe^{2+}$  state, there is  $0.3 \times 10^{18}$  atoms/cm<sup>3</sup> of  $Fe^{2+}$ , and  $6.4 \times 10^{18}$  atoms/cm<sup>3</sup> of iron. The same at % of Fe atoms were added in the preparation of  $D_2$  and  $G_2$ . Also, the materials with which the samples were prepared are from the same sources (bottles). Then, probably, there is  $6.4 \times 10^{18}$  atoms/cm<sup>3</sup> of iron in  $G_2$ . As  $4.3 \times 10^{18}$  atoms/cm<sup>3</sup> of  $Fe^{3+}$  was found in  $G_2$ , there is  $2.1 \times 10^{18}$  atoms/cm<sup>3</sup> of  $Fe^{2+}$ . Assuming that the dependence of TL area on the concentrations of  $Fe^{3+}$  and  $Fe^{2+}$  is exponential, and assuming 5 at % of  $Fe^{2+}$  in all samples but  $G_2$ , we fit an expression:

$$A = 55 \times 10^{10} A \text{ min} \exp\{-0.32N(\text{Fe}^{3+}) - 0.58N(\text{Fe}^{2+})\} \quad (2)$$

where  $N(\text{Fe}^{3+})$  and  $N(\text{Fe}^{2+})$  are the concentrations of  $\text{Fe}^{3+}$  and  $\text{Fe}^{2+}$ , respectively, and  $A$  is the area under the TL curve. The calculated values of TL area using equation (2) are shown in table 2.

## V. DISCUSSIONS

If  $\text{Fe}^{3+}$  ions occupy the interstitial positions in the glass network, the EPR spectra cannot show the sharp and well defined lines at  $g = 4.3$ <sup>16</sup>. If a tetrahedral unit has a non-bridging oxygen it attracts a second positive ion. In the present glasses, the interstitials are occupied by  $\text{Ba}^{2+}$  ions. The  $\text{Ba}^{2+}$  single ion around a non-bridging oxygen has not symmetry to produce a  $g = 4.3$  line. But if two of these tetrahedrals joined each other, with two  $\text{Ba}^{2+}$  ions attracted by the two non-bridging oxygens situated at the opposite edges of the double tetrahedron it results in a symmetry compatible with  $g = 4.3$ . The structure of double tetrahedron  $\text{B}_2\text{O}_7$  is the structure of lower energy of formation<sup>23</sup>. Thus the most probable structure for  $\text{Fe}^{3+}$  ion site is at double tetrahedron substituting B. In barium aluminoborate glasses it is supposed that almost all  $\text{Al}^{3+}$  ions occupy substitutional sites. In figure 6 we show a sketch of the site of  $\text{Fe}^{3+}$ .

Insert Figure 6

In tetrahedral site, there is a strong interaction of the external orbitals of  $\text{Fe}^{3+}$  with the p-orbital of the neighbour oxygens forming molecular orbitals<sup>24</sup>. This promotes a considerable delocalization of the external orbitals of  $\text{Fe}^{3+}$ <sup>25</sup>.

The TL emission is killed by doping with  $\text{Fe}^{3+}$  at concentrations bigger than 0.1 at %. Assuming an uniform distribution of Fe for 0.1 at % and that the principal source of TL killing is  $\text{Fe}^{3+}$ , we calculate the volume of killing as being  $V_{\text{Fe}} = 6.7 \times 10^{-2} \text{ cm}^3$ . Considering a spherical volume it corresponds to a radius of about  $25\text{\AA}$ .

The fraction of tetracoordinated B atoms for the present molar fraction of BaO is calculated to be 0.36 using the formula at the reference 25. Multiplying this value with  $V_{\text{Fe}}$  and we obtain the number of tetrahedrals localized around the radius of action of  $\text{Fe}^{3+}$  as being 460 tetrahedrals.

The above observations suggests that the antibonding orbitals have energy closer to the conduction band and the mixing of the  $\text{Fe}^{3+}$  antibonding orbitals and the extended oxygen p orbitals of oxygen extend the  $\text{Fe}^{3+}$  antibonding orbitals over the 460 tetrahedrals and radius  $25\text{\AA}$ .

It was suggested<sup>14</sup> that the non-radioactive recombination at deep levels introduced by defects or impurities in semiconductors occur through the multiphonon emission at the neighbour of the defect. In this model the multiphonon emission is promoted after the capture of an electron or hole. The huge localized vibrations, stimulated a coherent capture of a carrier of opposite signal of the first one, resulting in a non-radioactive electron-hole recombination with a new huge emission of phonons. The efficiency,  $Y$ , of capture of a majority carrier after a capture of a minority carrier is given by:

$$Y = 1 - \exp\left[-\nu(n_2/n_{2T})(2\pi f_2/\omega)\right], \quad (3)$$

where  $\nu$  is the number of times that the systems acquire an energetic configuration good for capture;  $n_2$  is the density of free majority carriers;  $n_{2T}$  is the effective density of states for free majority carriers;  $f_2$  is the scape frequency by the majority carrier and  $\omega/2\pi$  is the lattice vibrational frequency.

In the present case,  $n_2$  is the density of sites under the action of Fe,  $n_2 = N(\text{Fe}^{3+}) + N(\text{Fe}^{2+})$ , if for each non-radioactive recombination there is a hole (BOHC) within the range of action of Fe. Being  $Y$  the efficiency of non-radioactive capture of an electron, the luminescence efficiency,  $Z$ , is the complementary factor. Then, considering two killing species,  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$ , we obtain:

$$Z = 1/\exp\{a \cdot N(\text{Fe}^{2+}) + b \cdot N(\text{Fe}^{3+})\}, \quad (4)$$

where  $a$  and  $b$  are the factor  $(N/n_{2T})(2\pi f_2/\omega)$  for  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$ . Then,  $A = A_0 Z$ , where  $A_0$  is the luminescence without quenching. As  $a = 0.58 \times 10^{-18} \text{ cm}^3$  and  $b = 0.32 \times 10^{-18} \text{ cm}^3$ , with  $A_0 = 54$ , the quenching effect is bigger for  $\text{Fe}^{2+}$ .

In figure 7, we show a sketch of the processes of non-radioactive electron-hole

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Insert Figure 7

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recombination, through extended antibonding orbitals of Fe. The relaxation of captured electron through multiphonon emission release hole from BOHC, which is attracted by this electron forming a very short lifetime exciton. This exciton is annihilated through another multiphonon emission.

In figure 8, we show a sketch of the glass network with  $\text{Fe}^{3+}$  ion site and an

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Insert Figure 8

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electron-hole recombination through multiphonon process.

The TL emission of  $E_4$  is about 1/4 of  $E_0$ , although the Fe concentration is almost the same magnitude. The former sample have the chemical composition

$30\text{BaO} \cdot 60\text{B}_2\text{O}_3 \cdot 10\text{Al}_2\text{O}_3$  and the latter  $30\text{BaO} \cdot 50\text{B}_2\text{O}_3 \cdot 20\text{Al}_2\text{O}_3$ . It was shown<sup>26</sup> that the increasing concentrations of BaO and/or  $\text{Al}_2\text{O}_3$  increases the concentration of tetracoordinated  $\text{Fe}^{3+}$ . Thus increasing the amount of  $\text{Al}_2\text{O}_3$  produces bigger amounts of double coordinated  $\text{B}_2\text{O}_7$  units, and as consequence larger amounts of precursor defects of BEC and BOHC. Therefore, irradiation produces larger concentrations of trapped carriers in  $E_0$ , which is consistent with the observation of bigger luminescence in  $E_0$ .

## CONCLUSIONS

In the present work we studied the quenching of the thermoluminescence by Fe ions in aluminoborate glass. The quenching is total, in the limit of the observation of our equipment, from concentrations above 0.1 at % of Fe.

The activation energy was shown to be about  $\Delta E = 0.21$  eV for samples with 10 at % of difference in  $B_2O_3$  and  $Al_2O_3$ , meaning that the activation energy is not sensitive to small changes in the concentrations of these components. This effect suggests that the electron traps are far apart, enough to prevent interaction between them.

Otherwise, the TL intensity is bigger for the sample with bigger  $Al_2O_3$  concentration. This effect is probably the consequence of the increasing of double coordinated  $B_2O_3$  units in samples of bigger amounts of  $Al_2O_3$ . The  $B_2O_3$  units are the source of precursor centers of BEF and BOHC.

The TL efficiency was observed to decrease exponentially with increasing concentration of Fe. Assuming that the quenching is due to the coherent capture of holes due to the multiphonon emission after the capture of an electron at  $Fe^{3+}$  or  $Fe^{2+}$  ions, we were able to fit the TL intensity using the Sumi's exponential expression. Then the fitted parameters show that the quenching effect of  $Fe^{2+}$  ion is bigger than of  $Fe^{3+}$  ion.

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Table 1. Area of EPR lines at  $g = 4.3$  and concentrations of  $Fe^{3+}$ .

Sample*	Doping Fe (at %)	Area	N ( $10^8$ spins/cm <sup>3</sup> )
E <sub>0</sub>	—	0.44 ± 0.03	1.13 ± 0.08
A <sub>3</sub>	1 × 10 <sup>-3</sup>	0.77 ± 0.05	2.1 ± 0.2
D <sub>3</sub>	2 × 10 <sup>-3</sup>	0.80 ± 0.06	2.9 ± 0.2
A <sub>2</sub>	1 × 10 <sup>-2</sup>	1.9 ± 0.1	4.8 ± 0.3
D <sub>2</sub>	2 × 10 <sup>-2</sup>	2.4 ± 0.2	6.1 ± 0.6
F <sub>2</sub>	4 × 10 <sup>-2</sup>	4.4 ± 0.3	11 ± 0.8
G <sub>2</sub>	2 × 10 <sup>-2</sup>	1.7 ± 0.1	4.3 ± 0.3
A <sub>1</sub>	0.1	5.9 ± 0.4	15 ± 1
B <sub>1</sub>	0.5	38 ± 3	96 ± 9
B <sub>2</sub>	0.8	61 ± 4	50 ± 10
E <sub>4</sub>	—	0.45 ± 0.003	1.1 ± 0.08

\*All samples were doped with  $Fe_2O_3$ , except sample G<sub>2</sub> which was doped with  $Fe_2SO_4$ .

Table 2. TL emission compared to Fe<sup>3+</sup> concentration.

Sample	TL (10 <sup>-10</sup> A min)	A* (10 <sup>-10</sup> A min <sup>2</sup> )	N(Fe <sup>3+</sup> ) (10 <sup>18</sup> spins/cm <sup>3</sup> )	N(Fe <sup>2+</sup> )** (10 <sup>18</sup> spins/cm <sup>3</sup> )
E <sub>0</sub>	37.0 ± 0.5	36.3	1.13 ± 0.08	0.06
A <sub>3</sub>	25.7 ± 0.5	25.9	2.1 ± 0.2	0.11
D <sub>3</sub>	19.0 ± 0.5	19.5	2.9 ± 0.2	0.15
A <sub>2</sub>	12.0 ± 0.5	10.1	4.8 ± 0.3	0.24
D <sub>2</sub>	6.3 ± 0.5	6.4	6.1 ± 0.6	0.31
F <sub>2</sub>	1.9 ± 0.5	1.1	11 ± 0.8	0.55
G <sub>2</sub>	4.1 ± 0.5	4.1	4.3 ± 0.3	2.10

\* Calculated from equation 2.

\*\*Estimated values with [Fe<sup>2+</sup>] = 0.05 [Fe]; [Fe] = [Fe<sup>2+</sup>] + [Fe<sup>3+</sup>].

## FIGURE CAPTIONS

- Figure 1. EPR spectrum of 30BaO·60B<sub>2</sub>O<sub>3</sub>·10Al<sub>2</sub>O<sub>3</sub> (at %) glass B<sub>2</sub> at room temperature.
- Figure 2. Optical absorption spectra of glass samples A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub>.
- Figure 3. TL curve of glass sample A<sub>3</sub>.
- Figure 4. Natural logarithm of the initial raise TL intensity versus reciprocal of the absolute temperature of samples (a)E<sub>0</sub> and (b)E<sub>4</sub>.
- Figure 5. Relation between the TL intensity versus Fe<sup>3+</sup> concentration.
- Figure 6. Sketch of the Fe<sup>3+</sup> ion site in glass network.
- Figure 7. Sketch of non-radioactive electron-hole recombination.
- Figure 8. Sketch of coherent electron-hole capture.

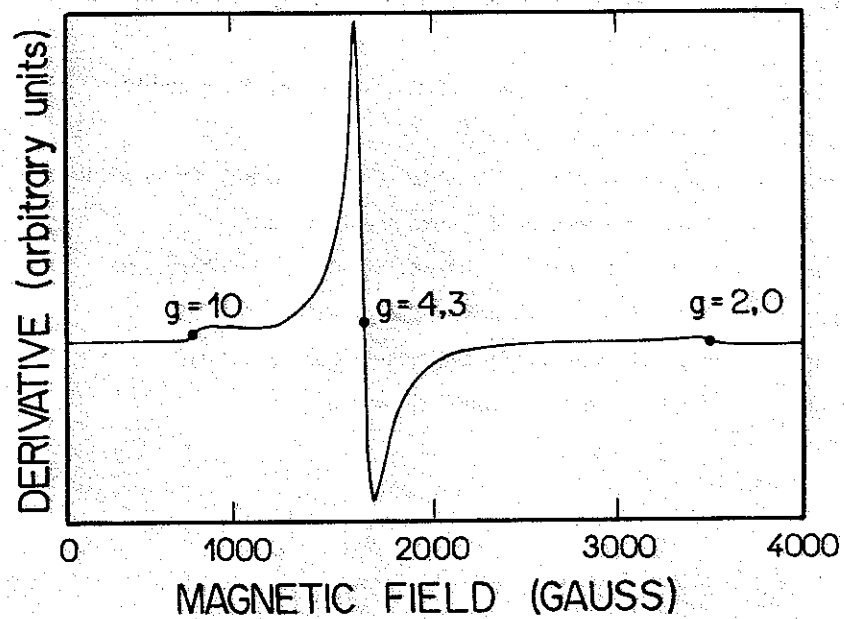


FIGURE 1

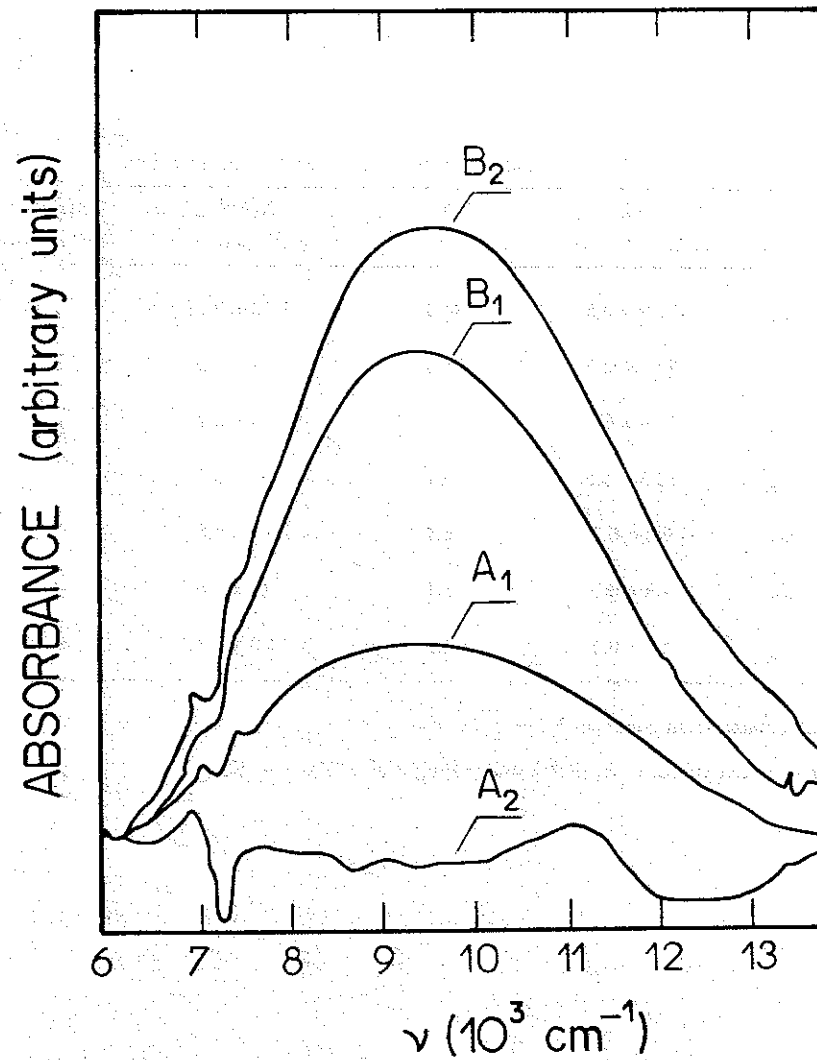


FIGURE 2

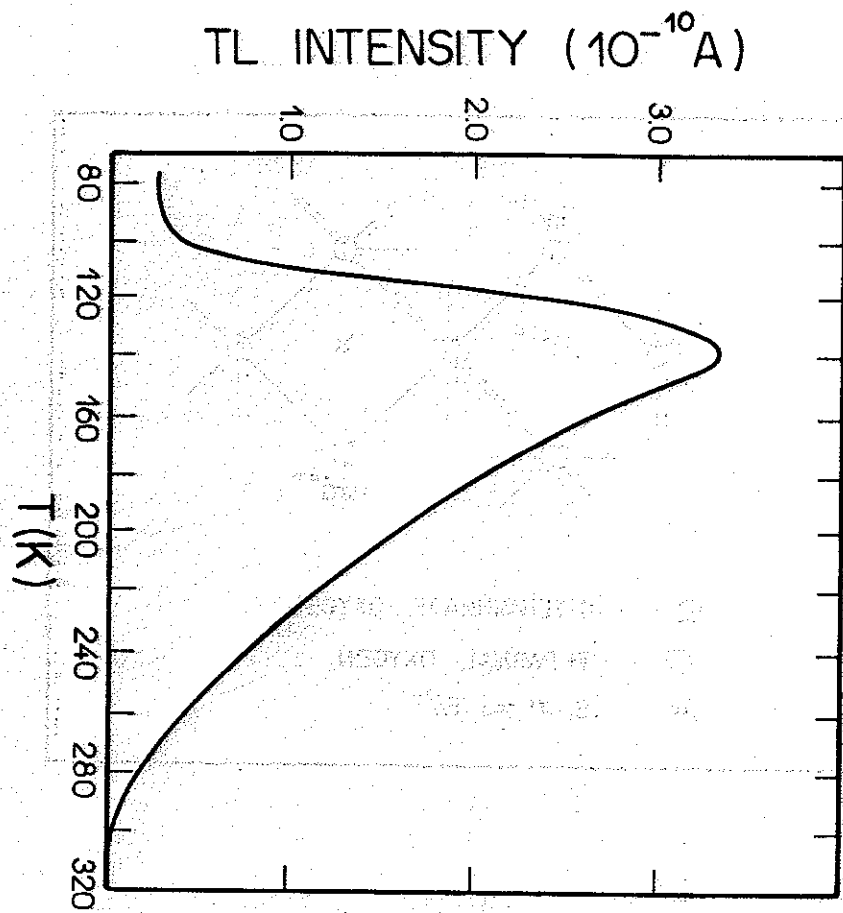


FIGURE 3

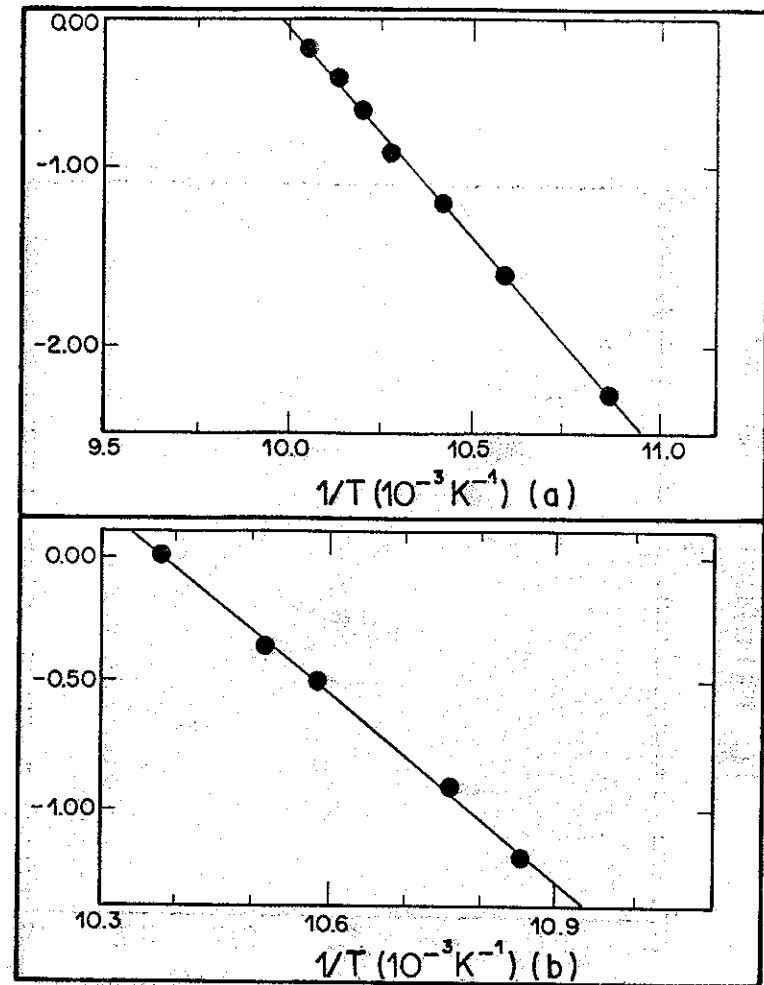


FIGURE 4

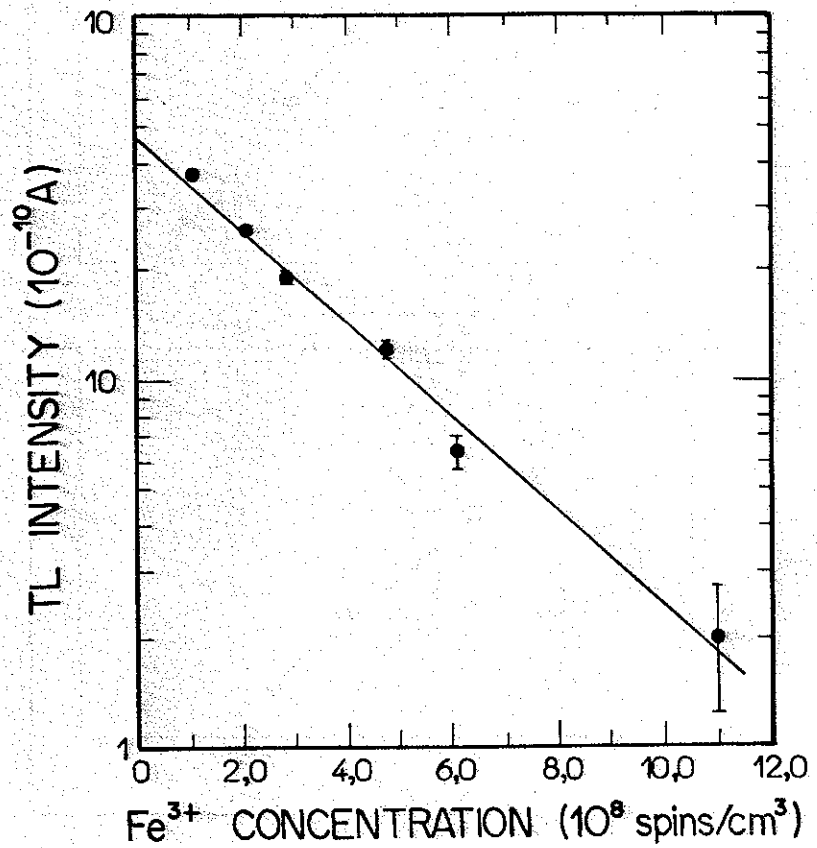


FIGURE 5

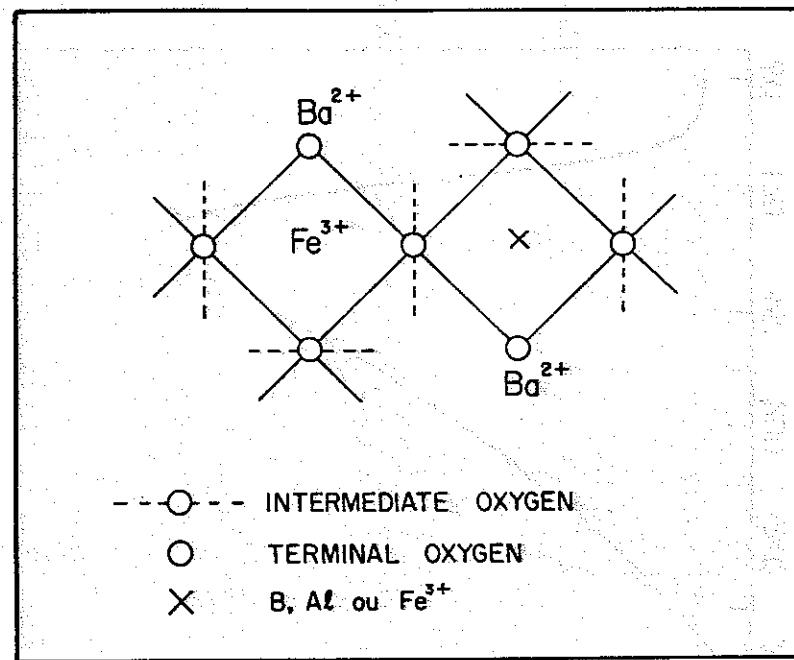


FIGURE 6

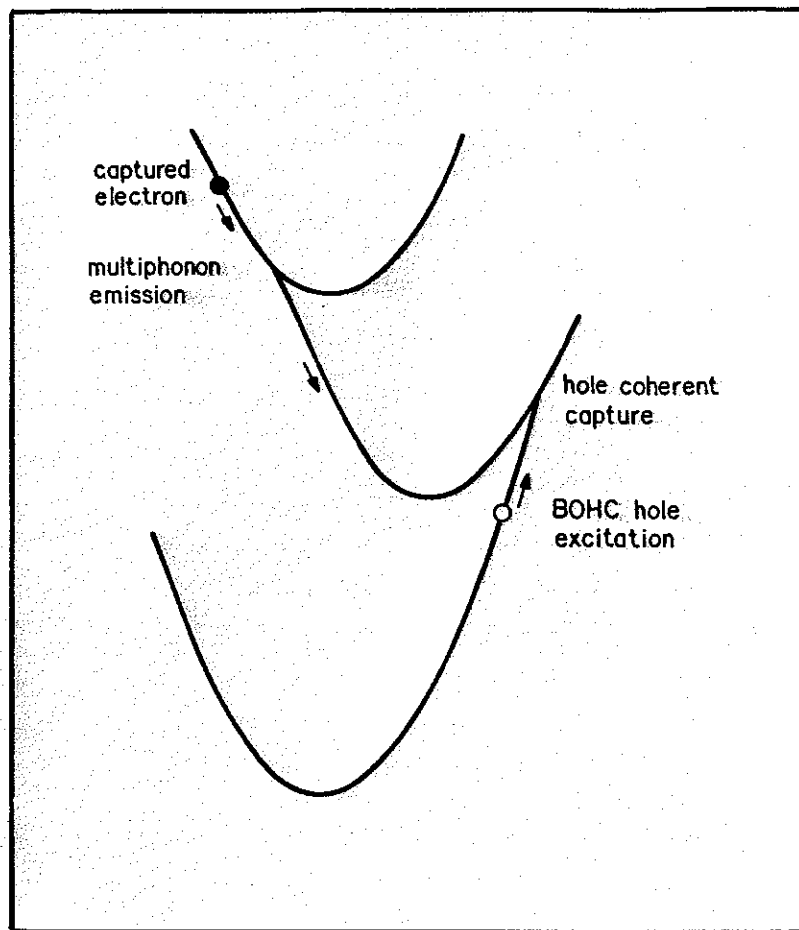


FIGURE 7

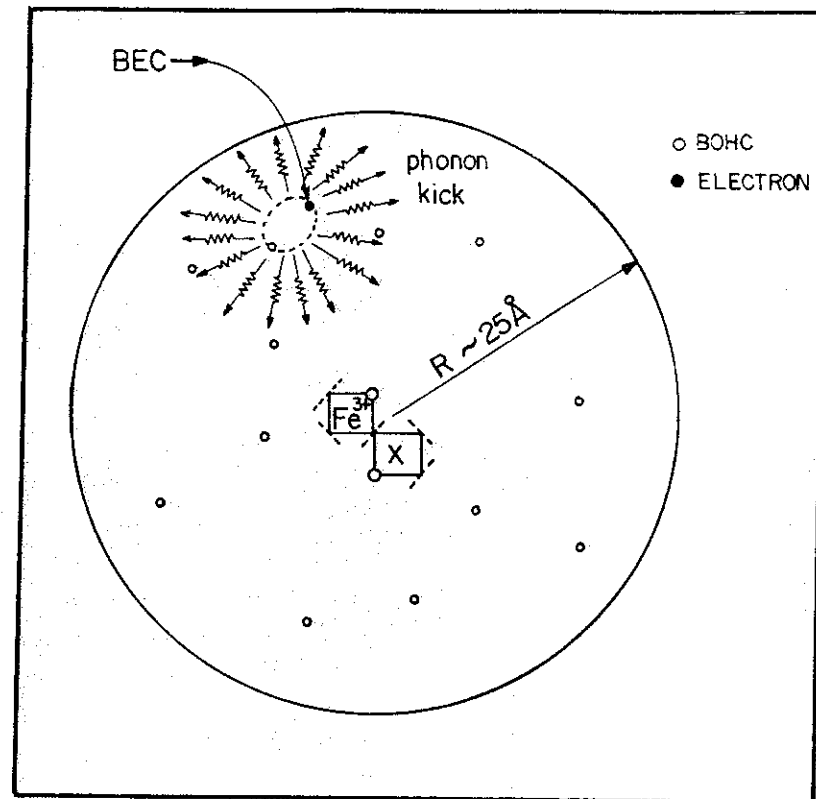


FIGURE 8